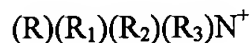


We claim:

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1. An ethylene polymer composite having improved melt strength comprising:
 - (a) 76 to 99.25 weight percent, based on the weight of the total composition, of an ethylene polymer-base resin;
 - (b) 0.5 to 12 weight percent of an organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a quaternary ammonium ion of the formula:



where R represents a C₁₈ alkyl substituent or mixture of alkyl substituents wherein C₁₈ alkyl moieties constitute 50% or more of the mixture and R₁, R₂ and R₃ are independently selected from the group consisting of R, H and C₁₋₂₂ hydrocarbyl, and

- (c) 0.25 to 12 weight percent of an ethylene polymer compatibilizing agent selected from the group consisting of ethylene-vinyl carboxylate copolymers and polymers of ethylene having from 0.1 to 8 weight percent ethylenically unsaturated carboxylic acid or derivative monomer copolymerized or grafted; the weight ratio of (b) to (c) ranging from 1:5 to 1:0.1.

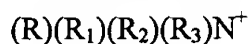
2. The composite of Claim 1 wherein the ethylene polymer base resin is an ethylene homopolymer or a copolymer of ethylene and a comonomer selected from the group consisting of C₃₋₈ α-olefins, vinyl C₂₋₄ carboxylates and C₁₋₄ alkyl acrylates and methacrylates.

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3. The composite of Claim 1 wherein the smectite clay is montmorillonite and R is comprised of at least 60% C₁₈ alkyl groups.

4. The composite of Claim 3 wherein the organically modified clay is a montmorillonite clay modified with a dimethyl dihydrogenated tallow ammonium ion and the modifier concentration is 90 to 130 meq/100g.

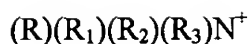
5. The composite of Claim 1 wherein the compatibilizing agent is a copolymer of ethylene and 3 to 35 weight percent vinyl acetate and has a melt index from about 0.25 to 40 g/10 min.
6. The composite of Claim 1 wherein the compatibilizing agent is an ethylene polymer grafted with 0.2 to 4 weight percent maleic anhydride having a melt index from about 0.25 to 40 g/10 min.
7. The composite of Claim 1 wherein the weight ratio of organically modified clay to compatibilizing agent is from 1:1 to 1:0.25.
8. The composite of Claim 2 having a melt index of 0.01 to 100 g/10 min and complex viscosity ratio at 0.1 radians/sec greater than 1.10 and comprising 84 to 98.75 weight percent base resin, 0.25 to 8 weight percent montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and having a modifier concentration of 90 to 130 meq/100 g, and 0.25 to 8 weight percent of a copolymer of ethylene and 3 to 35 weight percent vinyl acetate having a melt index from 0.25 to 40 g/10 min; the weight ratio of modified montmorillonite clay to ethylene-vinyl acetate copolymer being from 1:1 to 1:0.25.
9. The composite of Claim 2 having a melt index of 0.01 to 100 g/10 min and complex viscosity ratio at 0.1 radians/sec greater than 1.10 and comprising 84 to 98.75 weight percent base resin, 0.25 to 8 weight percent montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and having a modifier concentration of 90 to 130 meq/100 g and 0.25 to 8 weight percent of an ethylene polymer grafted with 0.2 to 4 weight percent maleic anhydride having a melt index from 0.25 to 40 g/10 min; the weight ratio of modified montmorillonite clay to grafted ethylene polymer being from 1:1 to 1:0.25.
10. An ethylene copolymer composite having improved melt strength comprising:
 - (a) 88 to 99.5 weight percent, based on the weight of the total composite, of an ethylene-vinyl C₂₋₄ carboxylate copolymer base resin and

- (b) 0.5 to 12 weight percent of an organically modified clay consisting of an organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a quaternary ammonium ion of the formula



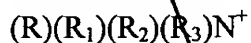
where R represents a represents a C₁₈ alkyl substituent or mixture of alkyl substituents wherein C₁₈ alkyl moieties constitute 50 percent or more of the mixture and R₁, R₂ and R₃ are independently selected from the group consisting of R, H or a C₁₋₂₂ hydrocarbyl.

11. The composite of Claim 10 wherein the base resin is an ethylene-vinyl acetate copolymer having a vinyl acetate content of 2 to 48 weight percent, the organically modified clay is a montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and the modifier concentration is 90 to 130 meq/100 g.
12. The composite of Claim 11 wherein the ethylene-vinyl acetate copolymer has a vinyl acetate content of 4 to 45 weight percent.
13. The composite of Claim 12 having a melt index of 0.01 to 100 g/10 min and complex viscosity ratio greater than 1.10 and comprised of 92 to 99 weight percent ethylene-vinyl acetate copolymer and 1 to 8 weight percent organically modified clay.
14. A concentrate useful for the preparation of ethylene polymer composites having improved melt strength comprising 20 to 70 weight percent, based on the total weight of the concentrate, of a carrier resin selected from the group consisting of ethylene homopolymer and copolymers of ethylene and a comonomer selected from the group consisting of C₃₋₈ α-olefins, vinyl C₂₋₄ carboxylates and C₁₋₄ alkyl acrylates and C₁₋₄ alkyl methacrylates and 30 to 80 weight percent additives comprising an organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a quaternary ammonium ion of the formula



where R represents a represents a C₁₈ alkyl substituent or mixture of alkyl substituents wherein C₁₈ alkyl moieties constitute 50 percent or more of the mixture and R₁, R₂ and R₃ are independently selected from the group consisting of R, H or a C₁₋₂₂ hydrocarbyl and an ethylene polymer compatibilizing agent selected from the group consisting of ethylene-vinyl carboxylate copolymers and polymers of ethylene having 0.1 to 8 weight percent ethylenically unsaturated carboxylic acid or derivative monomer copolymerized or grafted, the weight ratio of organically modified clay to compatibilizing agent ranging from 1:5 to 1:0.1.

15. The concentrate of Claim 14 wherein the organically modified clay is a montmorillonite clay modified with dimethyl dihydrogenated tallow ammonium chloride and the modifier concentration is 90 to 130 meq/100 g and the compatibilizing agent is a copolymer of ethylene and 3 to 35 weight percent vinyl acetate or an ethylene polymer grafted with 0.2 to 4 weight percent maleic anhydride.
16. The concentrate of Claim 15 containing 20 to 60 weight percent carrier resin, 40 to 80 percent of a combination of organically modified clay and compatibilizing agent present at a weight ratio of 1:1 to 1:0.25 and, optionally, up to 5 weight percent conventional compounding additives.
17. A concentrate useful for the preparation of ethylene-vinyl acetate composites having improved melt strength comprising 20 to 70 weight percent of an ethylene-vinyl acetate copolymer carrier resin and 30 to 80 weight percent organically modified clay consisting of a smectite clay that has been ion-exchanged and intercalated with a quaternary ammonium ion of the formula



where R represents a represents a C₁₈ alkyl substituent or mixture of alkyl substituents wherein C₁₈ alkyl moieties constitute 50 percent or more of the mixture and R₁, R₂ and R₃ are independently selected from the group consisting of R, H or a C₁₋₂₂ hydrocarbyl.

